

RETAILER: This framesheet MUST BE provided to the end user.

First off let us say thanks for supporting AC with your hard earned dollars. We think you'll find that you've made an excellent choice.

The Nature Boy is our singlespeed cross racing monster. It was named after a Minnesota professional wrestling legend and carries all of the AC hallmarks: straight blade fork, classic paint, custom dropouts and signature headbadge. It was designed primarily as a race rig, but since we knew that many of you out there would be using it for every day life, we built in additional features to make it more versatile. You'll find hidden fender mounts, two sets of bottle bosses (reinforced of course), clearance for 38mm tires, and a steel fork that is easily swapped for a carbon model should you want to lighten up for race season.

The Nature Boy is your new best bro (or brah if you're from Colorado, where they take cyclocross seriously). Race the crap out of it, ride singletrack, gravel, or commute until your heart's content. Wooooooooooooo!

Enjoy the bike and feel free to send over some pics of your ride for our blog.

Cheers, AC

⚠ WARNING: CYCLING CAN BE DANGEROUS. BICYCLE PRODUCTS SHOULD BE INSTALLED AND SERVICED BY A PROFESSIONAL MECHANIC. NEVER MODIFY YOUR BICYCLE OR ACCESSORIES. READ AND FOLLOW ALL PRODUCT INSTRUCTIONS AND WARNINGS INCLUDING INFORMATION ON THE MANUFACTURER'S WEBSITE. INSPECT YOUR BICYCLE BEFORE EVERY RIDE. ALWAYS WEAR A HELMET.

Additional Product and Safety Information can be found at the website: www.allcitycycles.com/safety.



**Intended Use: Cyclocross
CONDITION 2**

Bikes are designed for riding Condition 1, plus smooth gravel roads and improved trails with moderate grades where the tires may lose ground contact.

INTENDED For cyclocross riding, training and racing. Cyclocross involves riding on a variety of terrain and surfaces including dirt or mud surfaces. Cyclocross bikes also work well for all-weather rough road riding and commuting.

NOT INTENDED For off-road or mountain bike use, or jumping. Cyclocross riders and racers dismount before reaching an obstacle, carry their bike over the obstacle and then remount. Cyclocross bikes are not intended for mountain bike use. The relatively larger road bike-size wheels are faster than the smaller mountain bike wheels, but not as strong.

Frameset Compatibility

Tubing	All-City Nature Boy 612 Select CroMoly steel. Double-buttet down, top, and seat tubes. Externally tapered, ovalized, and dimpled chain stays, tapered seat stays.
Fork	All-City Nature Boy 612 Select CroMoly double-buttet tapered fork blades, lugged crown and matching dropout.
Dropouts	All-City Hennepin Bridge dropouts, with built-in tensioner bolts. The bolts are a standard M4 bolt, and we recommend that if you're running the rear wheel fully forward in the dropout that you either take the bolts out or replace them with a shorter version (to prevent bending). We also recommend that you grease those things.
Braze-Ons	Water bottle mounts on seat tube, and downtube with reinforcement plates (nice touch, eh).
Seatpost Diameter	27.2mm
Headset	1-1/8" threadless, SHIS upper EC34, SHIS lower EC34, crown race 30.0mm, clamp diameter 28.6mm
Bottom Bracket Shell	68mm, English threaded
Brake Mounts	Standard cantilever
Rear Spacing	130mm
Tire Clearance	700c x 38mm

For complete bike specs and reasoning behind our component choices go to www.allcitycycles.com.

Care and Maintenance

Keep your frame clean. Dirt and road grime lead to oxidation and fading of the finish, and they make it hard to do a thorough inspection. Dirt will accelerate any abrasion of the paint that comes from rubbing, such as places where the cable housing touches the frame. In extreme cases, this type of abrasion could remove frame material.

When your bicycle is not being ridden, store it where it will be protected from rain, snow, sun, etc. Rain or snow may cause the metal on your frame to corrode. We recommend applying J.P. Weigle's Frame Saver to the inside of the tubes before the frame is assembled into a bike.

If your bicycle was exposed to moisture during a ride, thoroughly dry the bicycle before storing it. If water got inside the frame, tilt the bicycle to drain the water. If necessary, remove the seatpost and turn the bicycle upside down. This is especially critical if there is a large amount of water inside. If water freezes inside your frame, the expansion of the ice can crack and rupture the structure.

Before storing your bicycle for an extended period of time, clean and lubricate the frame with a frame wax, polish, or protectant. Do not store the bicycle near electric motors, as ozone from motors destroys paint. Before riding the bicycle again, follow the pre-ride checklist to be certain it is in good working order.



Inspection

Before every ride carefully inspect your frame for signs of fatigue. If any frame part shows signs of damage or fatigue, consult your dealer or replace the frame before riding the bicycle.

⚠ WARNING: An improperly modified frame, fork, or component can cause you to lose control and fall. NEVER MODIFY YOUR FRAMESET.

⚠ WARNING: Attaching incompatible clamping devices to a fork can lead to fork breakage, causing a loss of control. If you are not sure if a device is compatible, consult your dealer.

Serial Number

Write it down now! Seriously. It's important if your bike is stolen or for questions about your frame. The number is stamped into the bottom of the bottom bracket shell.

Warranty Information

Proof of purchase is required before a warranty claim is processed. All-City Cycles therefore strongly encourages warranty registration at allcitycycles.com. Failure to register will not affect consumer rights, so long as the consumer can show in a reasonable manner proof of original ownership and the date the All-City Cycles product was purchased.

If you have any questions contact info@allcitycycles.com or visit www.allcitycycles.com/safety for more warranty information.

Contact Us

Questions, comments, anecdotes, build pics and hipster jokes can and should be directed to:

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