



## Nature Boy

First off let us say thanks for supporting AC with your hard earned dollars. We think you'll find that you've made an excellent choice.

The Nature Boy is our single speed cross racing monster. It was named after a Minnesota professional wrestling legend and carries all of the AC hallmarks: straight blade fork, classic paint, custom dropouts, and signature headbadge. It was designed primarily as a race rig, but since we knew that many of you out there would be using it for every day life we built in additional features to make it more versatile.

You'll find hidden fender mounts, two sets of bottle bosses (reinforced of course), removeable canti studs, fat tire clearance, and a steel fork that is easily swapped for a carbon model should you want to lighten up for race season.

The Nature Boy is your new best bro (or brah if you're from Colorado, where they take cyclocross seriously). Race the crap out of it, ride singletrack, gravel, or commute until your heart's content. Woooooooooooooo!

Enjoy the bike and feel free to send over some pics of your ride for our blog.

Cheers,  
All-City

### Cross frame specification

**Tubing:** 100% full 4130 Chromoly steel. Double butted down, top, and seat tubes. Externally tapered, ovalized, and dimpled chain stays, tapered seat stays. TIG welded

**Fork:** 4130 Chromoly double butted tapered fork blades, lugged crown and matching dropout

**Dropouts:** Investment cast stainless steel All-City Hennepin Bridge dropouts, with built in tensioner bolts. The bolts are a standard M4 bolt, and we recommend that if you're running the rear wheel fully forward in the dropout that you either take the bolts out or replace them with a shorter version. (prevent bending) We also recommend that you grease those things. Rear spacing is 130mm.

**Braze-ons:** Waterbottle mounts on seat tube, and downtube with reinforcement plates. (nice touch, eh.)

**Seatpost diameter:** 27.2mm

**Headset:** 1-1/8" threadless

**Bottom bracket shell:** 68mm wide, threaded English 1.37 x 24t

**Brake mounts:** Standard cantilever

**Tire clearance:** 700x 38mm

For complete bike spec and reasoning behind our component choices please go to [www.allcitycycles.com](http://www.allcitycycles.com)

## Bike Setup

\* This bike should be assembled by a professional bicycle mechanic \*

We recommend that the seat tube be lightly flex-honed by a professional mechanic and that all bolts are checked for evidence of grease, including the chain tensioners and seat binder bolt.

The chain comes uninstalled, because everyone has their own preferences when it comes to gearing. Leaving the chain long and uninstalled gives you or the shop room to play with and adapt the bike for your hometown terrain without buying a new chain.

**Assumption of Risk:** Federal, State and local laws vary and may require certain equipment, including brakes. Buyer assumes all risks of assembling a bike that is not equipped with all required safety components. Buyer assumes all risks inherent in riding a bicycle without all required safety equipment on a public or private street or pathway.

The bike also comes with a chainguard, reflector kit, and everything else needed to make it fully compliant with all CPSC requirements.

### Serial number:

Dude, write it down now! Seriously. It's important if your bike is stolen or for questions about your frame. The number is stamped into the bottom of the bottom bracket shell

### Limited Warranty:

This All-City® product is warranted against defects in materials and workmanship for three years from the date of retail purchase of the product, subject to the limitations detailed below. **Save your dated receipt.** This limited warranty is expressly limited to the repair or replacement of the original product, at the option of All-City, and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the All-City product and is not transferable. In no event shall All-City be liable for any loss, inconvenience or damage, whether direct, incidental or consequential or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to this product except as set forth herein.

This warranty does not cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Damage or deterioration to the surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

**Other products:** check our website for the full range of All-City bikes, frames, parts and accessories.

**Contact us:** Questions, comments, anecdotes, build pics, and hipster jokes can and should be directed to:

All-City Cycles  
6400 West 105<sup>th</sup> Street  
Minneapolis, MN 55438

Phone: 1.888.4AC.BIKE  
Web: [www.allcitycycles.com](http://www.allcitycycles.com)  
Email: [info@allcitycycles.com](mailto:info@allcitycycles.com)